

PANEL SERVICE KIT

BEFORE ANY MODIFICATION IS DONE, VERIFY THAT THE STAGE IS POWERED OFF AND UNPLUGGED.

Remove the panel to be serviced from the stage by removing the four screws from each corner of the panel and lifting the panel up.

FOAM REPLACEMENT

- Flip the now removed acrylic panel upside down, and place it on a soft surface to prevent scratching.
- Remove the existing foam by peeling it off. Remove residue if desired by using a soft, non-scratching cloth and a mild soap.
- Apply the new foam to the panel by install the foam **centered** on each edge of the panel, aligning the long edge of the foam to the edge of the acrylic panel. Peel the protective film off to expose the adhesive.

GROMMET REPLACEMENT

- Remove the existing eight rubber grommets by squeezing in the sides of the grommet and lifting upwards to release from the frame.
- Install the new rubber grommets, larger side up, by squeezing from the sides, and inserting it into the frame through the hole until it pops into position.

FINISHING UP

- Slide the new rubber sleeves onto the existing metal spacer on each of the screws. **Do not remove the existing metal spacer.** Ensure the spacer is spun entirely to the top of the screw head.

Place the panel back onto the metal frame and secure with the four screws. Repeat on other panels if needed.

